



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:  
**AMMM0000046**  
Revision No:  
**3**

This is to certify:

That

**Klaus Kuhn Edelstahlgiesserei GmbH**  
**Otto-Hahn-Str. 12-14,**  
**42477 Radevormwald,**  
**Germany**

is an approved manufacturer of  
**Steel Castings**

in accordance with  
**DNV rules for classification – Ships**  
**DNV rules for classification – Naval vessels**

and the following particulars:

<b>Application area</b>	<b>Stainless steel castings</b>
<b>Steel type</b>	<b>Austenitic stainless, 22Cr duplex stainless, 25Cr duplex stainless Martensitic stainless, Ferritic stainless</b>
<b>Casting method</b>	<b>Centrifugal casting</b>
<b>Max. weight</b>	<b>See page 2</b>
<b>Max. wall thickness</b>	<b>See page 2</b>
<b>Heat treatment condition</b>	<b>See page 2</b>

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.  
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2022-10-10**

for **DNV**

This Certificate is valid until **2025-06-30**.

DNV local station: **Essen**

Approval Engineer: **Christian Wildhagen**

**Thorsten Lohmann**  
**Head of Section**

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: AM 311

Revision: 2021-03

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## Particulars of the approval

### Stainless steel castings acc. other standards

Grade	Casting method <sup>1)</sup>	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition <sup>2)</sup>
<b>Stainless steel acc. to EN 10283 and/or EN 10213</b>				
1.4308, 1.4309, 1.4347, 1.4408, 1.4409, 1.4412, 1.4416, 1.4446, 1.4468, 1.4469, 1.4470, 1.4517, 1.4552, 1.4557, 1.4581, 1.4584, 1.4588, 1.4008, 1.4011, 1.4111, 1.4317, 1.4405, 1.4525	CC	6 000	100	SHT, QT
<b>Stainless steels acc. to SEW 410</b>				
1.4306, 1.4317, 1.4404, 1.4468, 1.4469, 1.4517, 1.4536, 1.4569, 1.4405	CC	6 000	100	SHT, QT
<b>Non magnetizable steels acc. to SEW 395</b>				
1.3940, 1.3955, 1.3960, 1.3967	CC	6 000	100	SHT
<b>Stainless steels acc. customer specification <sup>3)</sup></b>				
1.4312, 1.4448	CC	6 000	100	SHT

Remarks:

- 1) CC: Centrifugal casting
- 2) SHT: Solution Heat Treated (Solution Annealing)  
QT: Quenched and tempered
- 3) Possible application and certification of any material to classed object is subject to case by case approval